

# Supplementary Form "C" - Crime Statistics

Month of

Complete and return this copy to **Statistics Canada** in the enclosed envelope on or before the 15th of the month.

Si vous préférez ce questionnaire en français, veuillez cocher

Date submitted

Day	Month	Year

Signature of head of department



OFFENCES	Reported or known to police	Un-founded	Actual number	OFFENCES CLEARED		PERSONS DATA				
				By charge	Otherwise	Adults		Young offenders		Not charged
						Charged	Charged	Charged	Charged	
1	2	3	4	5	6	7	8	9	10	11
<b>ASSAULT – TOTAL</b> . . . . . 201										
Aggravated Sexual Assault . . . . . 202										
Sexual Assault with Weapon . . . . . 203										
Sexual Assault . . . . . 204										
Assault Level (1) . . . . . 205										
Assault with Weapon or Causing Bodily Harm Level (2) . . . . . 206										
Aggravated Assault Level (3) . . . . . 207										
Unlawfully Causing Bodily Harm . . . . . 208										
Discharge Firearm with Intent . . . . . 209										
Police . . . . . 210										
Other Peace-Public Officers . . . . . 211										
Other Assaults . . . . . 212										
<b>OTHER SEXUAL OFFENCES – TOTAL</b> . . . . . 213										
<b>ABDUCTION – TOTAL</b> . . . . . 214										
Abduction of person under 14 . . . . . 215										
Abduction of person under 16 . . . . . 216										
Abduction Contravening Custody Order . . . . . 217										
Abduction No Custody Order . . . . . 218										

## Information for Respondents

- Authority:** Statistics Act, Revised Statutes of Canada, 1985, Chapter S13.
- Objective:** This survey was designed to produce an indicator on the incidence of crime in Canadian society. The information is used by federal and provincial policy makers as well as public and private researchers. The data are also widely disseminated by the media for purposes of general public information.
- Confidentiality:** Statistics Canada is prohibited by law from publishing any statistics which would divulge information obtained from this survey that relates to any identifiable respondent/individual without the previous written consent of that respondent/individual. The information reported on this questionnaire will be treated in confidence, used for statistical purposes and published in aggregate form only. The confidentiality provisions of the Statistics Act are not affected by either the Access to Information Act or any other legislation.
- Correspondence:** If you require assistance in the completion of this questionnaire or any questions regarding the survey, please contact the;
- Policing Services Program,  
Canadian Centre for Justice Statistics,  
Statistics Canada,  
Ottawa, Ontario,  
K1A 0T6,  
telephone toll free: 1-800-387-2231

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